



Dart Aerospace Ltd.
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Canada

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RB DB3188L-15 Job Sheet 193278



Part No: RB DB3188L-15

Job Qty: 6 pcs

Part Name: Transmission Drain Tool Hose Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/10/19

Job Tracking No:

Due Date: 5/5/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RB DB3188L Rev.J IPP Rev. A 19.02.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	6 pcs	5/5/19	5/5/19	0.00	1.20	Small Fab - 1		Dara M. / MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	6 pcs	5/5/19	5/5/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	6 pcs	5/5/19	5/5/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS JUN 07 2019 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S188402



Part: RB DB3188L-15

Job No: 193278

Serial No/Batch: S188402

Revision: J

Inspector:

Exp Date:

Instructions:

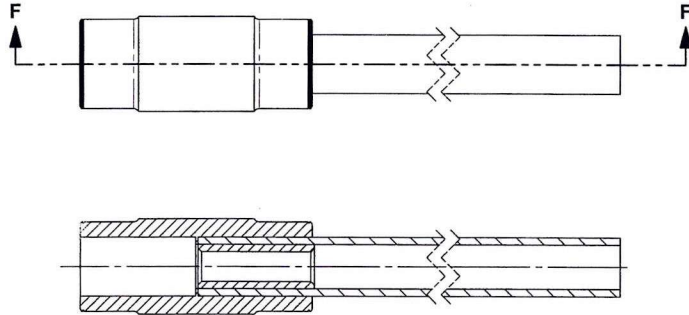
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Date: 06/06/19

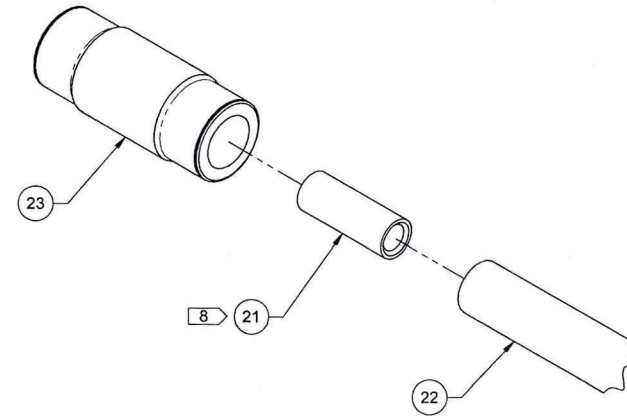
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	DAC
					Packaging 3 - 36 - B4B	21
140	QC 21 - SA	6 pcs	5/5/19	0.00 0.00	QC 21 - SA - 21	9-88
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - 1-Cut hose to length. 2-Assemble as per drawing note 7 and 8. Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
6A075						
JUN 10 2019						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
51495K116	COUPLING 1/2" NCKL PLTD BRASS	6 Ea (1 ea)	110-Small Fab - 1	(3x) 5093263 / 5172643		
DTSP10001	Sleeve	6 pcs (1 ea)	110-Small Fab - 1	517278		
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	36 ft (6 ea)	110-Small Fab - 1	5176072		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	51495K116	6	35	0		
	DTSP10001	6	46	0		
	K010-0608	36	251	0		
Part Specifications						
Specifications could not be found.						

GA 044
GA 137
GA 137A

ITEM #	QTY	PART #	PART TITLE
21	1	DTSP10001	SLEEVE
22	1	Kuri-Tec#K010-0608 OR EQUIV.	CLEAR PVC TUBING 1/2" OD. X 3/8" ID. X 72" LG.
23	1	McMaster#51495K116 OR EQUIV.	NICKEL-PLATED BRASS PUSH-TO-CONNECT 1/2" OD. TUBE FITTING



SECTION F-F



RB DB3188L-15 TRANSMISSION DRAIN TOOL HOSE ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) INSTALL ITEM 21 INTO ONE END OF ITEM 22 UNTIL FLUSH

DESIGN	MBB	DART AEROSPACE LTD	
DRAWN	MBB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. J
MFG. APPR.	DP	RB DB3188L	SHEET 8 OF 8
APPROVED	<i>VP</i>	TITLE	SCALE
		TRANSMISSION DRAIN TOOL	NTS
DATE 2/27/2019		COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	